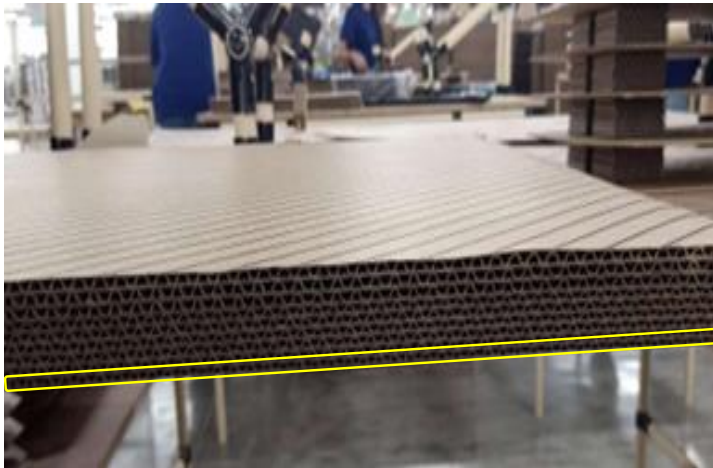


## INVESTIGATION REPORT FOR WRONG FLUTE COMBINATION AT PAD ASSY

DIRECT CAUSE METHOD (PROCESS)	<p>W1: At lamination process, getting the glued sheet on conveyor then put sheet on table jig one by one (first 5 of B-flute and 3 of C-flute).</p> <p>W2: The excess flute combination is possible to occur at feeder process that may excess the count of B-flute upon entering to feeder. and also when they have trouble on the machine.</p>
INDIRECT CAUSE METHOD (PROCESS)	<p>W2: Using table jig, it is posible that the operator did not notify the qty of flute while processing.</p>



**STANDARD FLUTE QTY.:**

**C-FLUTE: 3**

**B-FLUTE :5**

**ACTUAL**

**C-FLUTE: 3**

**B-FLUTE :6**

## PRODUCTION ACTION PLAN

- > putting marking at table jig
- > re-orient operator regarding issue of wrong flute combination.



KANEPACKAGE PHILIPPINE, INC.			
ATTENDANCE SHEET			
Submitted by: <input type="text"/>		Date: <input type="text"/>	
ACTIVITY: <input type="text"/>			
Attendees			
1	FIRST NAME	LAST NAME	SIGNATURE
1	Isa	Lalagan	Isa
2	Reynard	Oronogon	Reynard
3	Reynard	Oronogon	Reynard
4	Yasoun	Oronogon	Yasoun
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